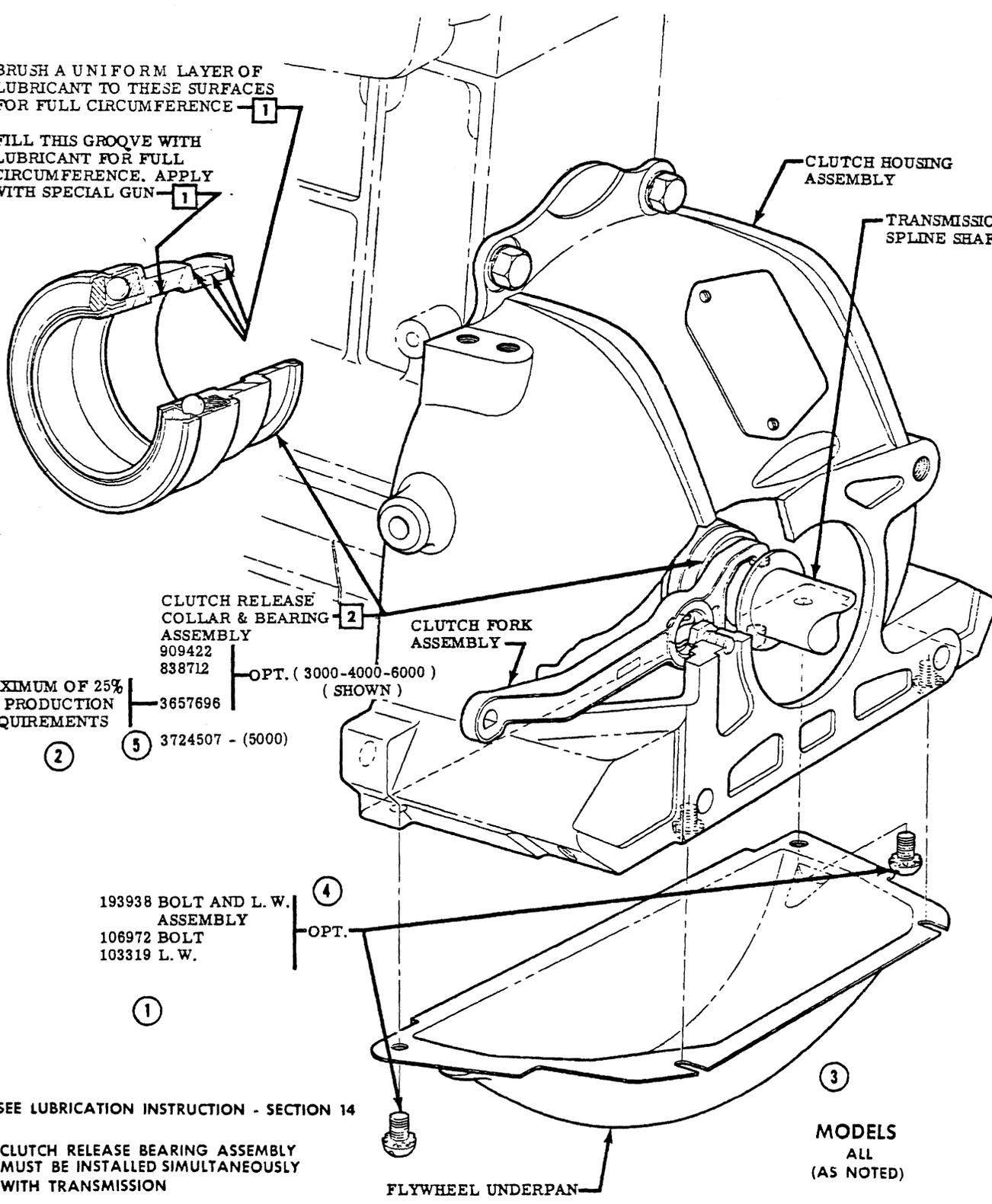




BRUSH A UNIFORM LAYER OF LUBRICANT TO THESE SURFACES FOR FULL CIRCUMFERENCE - 1

FILL THIS GROOVE WITH LUBRICANT FOR FULL CIRCUMFERENCE. APPLY WITH SPECIAL GUN - 1



CLUTCH RELEASE COLLAR & BEARING ASSEMBLY
 909422
 838712
 OPT. (3000-4000-6000)
 (SHOWN)

MAXIMUM OF 25% OF PRODUCTION REQUIREMENTS

3657696
 3724507 - (5000)

193938 BOLT AND L. W. ASSEMBLY
 106972 BOLT
 103319 L. W.

CLUTCH HOUSING ASSEMBLY

TRANSMISSION SPLINE SHAFT

CLUTCH FORK ASSEMBLY

FLYWHEEL UNDERPAN

MODELS ALL (AS NOTED)

1 SEE LUBRICATION INSTRUCTION - SECTION 14

2 CLUTCH RELEASE BEARING ASSEMBLY MUST BE INSTALLED SIMULTANEOUSLY WITH TRANSMISSION

CLUTCH RELEASE BEARING AND FLYWHEEL UNDERPAN INSTRUCTION

5-27-55	5	PART ADDED ECR. 9090 & 9726	VM	NAME	TRUCK INSTRUCTION MANUAL			
	4	PART NUMBERS ADDED	DC	REF.	DRAWN	CHECKED	SECT.	SHEET
	3	839301 & 3835376 REMOVED						
	2	839301 & 3835376 REMOVED			E. B.	H. V. M.		
3-17-55	1	5000 EXCEPTION REMOVED	7820	DATE	PART No.		6	14.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	12-1-54	3720900	